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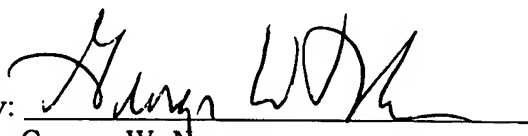
--98 (new). The device according to claim 69, further comprising process chamber in which the container and carrier are disposed and in which the object is formed, and wherein the apparatus for controlled removal of non-solidified powder material is disposed outside the process chamber.--

**REMARKS**

An early examination and notice of allowance are earnestly solicited.

Respectfully submitted,

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**Appendix showing details of the Amendment**

45 (amended). The process according to claim 44, further comprising, after forming the object, raising the carrier successively within the container and removing the non-solidified powder material present in the region of the container rim ~~with each successive raising of the carrier.~~